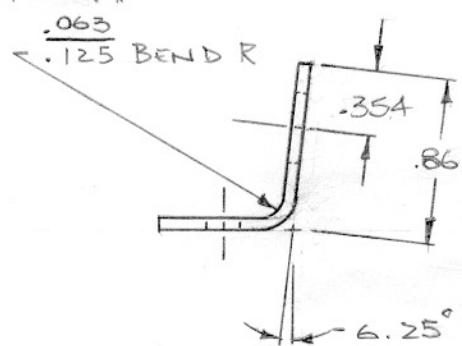
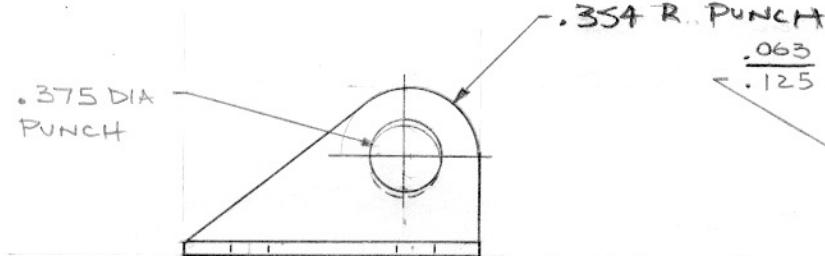
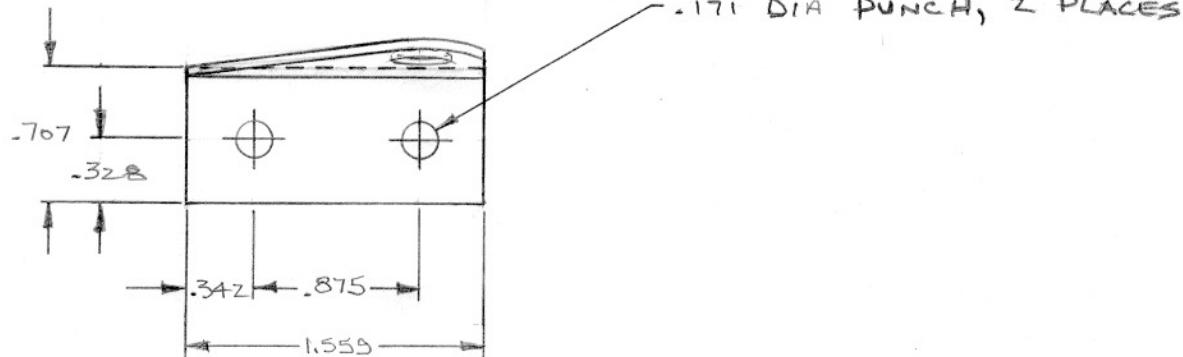


UNDER REVIEW

49.12.14  
KE

SUPERCEDED BY

D2140-14  
49.12.14  
KE



D2140-1 LOWER SHOWN  
D2140-2 UPPER OPPOSITE

MAT'L: .063 - 304 - 2B  
FINISH: WHITE POWDER COAT  
HIGH GLOSS

D2140

REVISION	DRAWN	APPROVED	DESCRIPTION	REQUIREMENTS - UNLESS OTHERWISE SPECIFIED	RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
				1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 15/1 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - S- 2742 5. HOLES PER INCH 10387	GENERAL LIMITS D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	BASIC CODE DIA DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE LENGTH DASH NO. W=SPOTWELD NO.	CONTRACT NO. DRAWN HATTON DESIGN Resoley STRESS CHECKED Keady CLIENT	DATE 07/06/92 92/7/4 92/7/4 92/7/4	DART	DART AERO ACCESSORIES INC. VANCOUVER CANADA
				1 TOLERANCES - JOK & .030 2 SURFACE ROUGHNESS 15/1 3 ANGLES 15° 4 PARALLELISM .0005 5 ECCENTRICITY .005 MAX 6 SYMMETRY ABOUT ALL M/C CENTRE LINES .005	GENERAL LIMITS BASIC CODES 8J+MS20470AD 8B+MS20476AD					
				REPORT ALL DISCREPANCIES - DO NOT SCALE					REV.	